

SECTION 081416 - FLUSH WOOD DOORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Solid-core doors with wood-veneer faces.
2. Factory finishing flush wood doors.
3. Factory fitting flush wood doors to frames and factory machining for hardware.

B. Related Sections:

1. Division 08 Section "Hollow-Metal Doors and Frames" for frames for flush wood doors.
2. Division 08 Section "Door Hardware" for hardware preparation requirements for flush wood doors.
3. Division 08 Section "Glazing" for glass view panels in flush wood doors.

1.3 SUBMITTALS

- A. Product Data: For each type of door indicated. Include details of core and edge construction, louvers, and trim for openings. Include factory-finishing specifications.

- B. Shop Drawings: Indicate location, size, and hand of each door; elevation of each kind of door; construction details not covered in Product Data; location and extent of hardware blocking; and other pertinent data.

1. Indicate dimensions and locations of mortises and holes for hardware.
2. Indicate dimensions and locations of cutouts.
3. Indicate requirements for veneer matching.
4. Indicate doors to be factory finished and finish requirements.
5. Indicate fire-protection ratings for fire-rated doors.

- C. Samples for Initial Selection: For factory-finished door veneers.

- D. Samples for Verification:

1. Factory finishes applied to actual door face materials, approximately 8 by 10 inches (200 by 250 mm), for each material and finish. For each wood species and transparent finish, provide set of three samples showing typical range of color and grain to be expected in the finished work.
 2. Corner sections of doors, approximately 8 by 10 inches (200 by 250 mm), with door faces and edges representing actual materials to be used.
 - a. Provide samples for each species of veneer and solid lumber required.
 - b. Finish veneer-faced door samples with same materials proposed for factory-finished doors.
 3. Louver blade and frame sections, 6 inches (150 mm) long, for each material and finish specified.
 4. Frames for light openings, 6 inches (150 mm) long, for each material, type, and finish required.
- E. Warranty: Sample of special warranty.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain flush wood doors from single manufacturer.
- B. Quality Standard: In addition to requirements specified, comply with WDMA I.S.1-A, "Architectural Wood Flush Doors."
- C. Fire-Rated Wood Doors: Doors complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure, as close to neutral pressure as possible according to UBC Standard 7-2, or UL 10B.
- D. Preinstallation Conference: Conduct conference at Project site.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Comply with requirements of referenced standard and manufacturer's written instructions.
- B. Package doors individually in cardboard cartons and wrap bundles of doors in plastic sheeting.
- C. Mark each door on top and bottom rail with opening number used on Shop Drawings.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Do not deliver or install doors until spaces are enclosed and weathertight, wet work in spaces is complete and dry, and HVAC system is operating and maintaining temperature between 60 and 90 deg F (16 and 32 deg C)

and relative humidity between 25 and 55 percent during the remainder of the construction period.

1.7 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace doors that fail in materials or workmanship within specified warranty period.
1. Failures include, but are not limited to, the following:
 - a. Warping (bow, cup, or twist) more than 1/4 inch (6.4 mm) in a 42-by-84-inch (1067-by-2134-mm) section.
 - b. Telegraphing of core construction in face veneers exceeding 0.01 inch in a 3-inch (0.25 mm in a 76.2-mm) span.
 2. Warranty Period for Solid-Core Interior Doors: Life of installation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Algoma Hardwoods, Inc.
 2. Ampco, Inc.
 3. Buell Door Company Inc.
 4. Chappell Door Co.
 5. Eagle Plywood & Door Manufacturing, Inc.
 6. Eggers Industries.
 7. Graham; an Assa Abloy Group company.
 8. Haley Brothers, Inc.
 9. Ideal Architectural Doors & Plywood.
 10. Ipik Door Company.
 11. Lambton Doors.
 12. Marlite.
 13. Marshfield Door Systems, Inc.
 14. Mohawk Flush Doors, Inc.; a Masonite company.
 15. Oshkosh Architectural Door Company.
 16. Poncraft Door Company.
 17. Vancouver Door Company.
 18. VT Industries Inc.

2.2 DOOR CONSTRUCTION, GENERAL

- A. WDMA I.S.1-A Performance Grade: Extra Heavy Duty.
- B. Structural-Composite-Lumber-Core Doors:
 - 1. Structural Composite Lumber: WDMA I.S.10.
 - a. Screw Withdrawal, Face: 700 lbf (3100 N).
 - b. Screw Withdrawal, Edge: 400 lbf (1780 N).
- C. Fire-Protection-Rated Doors: Provide core specified or mineral core as needed to provide fire-protection rating indicated.
 - 1. Edge Construction: Provide edge construction with intumescent seals concealed by outer stile. Comply with specified requirements for exposed edges.
 - 2. Pairs: Provide fire-retardant stiles that are listed and labeled for applications indicated without formed-steel edges and astragals. Comply with specified requirements for exposed edges.
- D. Mineral-Core Doors:
 - 1. Core: Noncombustible mineral product complying with requirements of referenced quality standard and testing and inspecting agency for fire-protection rating indicated.
 - 2. Blocking: Provide composite blocking with improved screw-holding capability approved for use in doors of fire-protection ratings indicated as needed to eliminate through-bolting hardware.
 - 3. Edge Construction: At hinge stiles, provide laminated-edge construction with improved screw-holding capability and split resistance. Comply with specified requirements for exposed edges.

2.3 VENEERED-FACED DOORS FOR TRANSPARENT FINISH

- A. Interior Solid-Core doors:
 - 1. Grade: Premium, with Grade A faces.
 - 2. Species: Red oak.
 - 3. Cut: Rift cut.
 - 4. Match between Veneer Leaves: Slip match.
 - 5. Assembly of Veneer Leaves on Door Faces: Running match.
 - 6. Pair and Set Match: Provide for doors hung in same opening.
 - 7. Room Match: Provide door faces of compatible color and grain within each separate room or area of building.
 - 8. Exposed Vertical Edges: Same species as faces.
 - 9. Core: Structural composite lumber.
 - 10. Construction: Five plies. Stiles and rails are bonded to core, then entire unit abrasive planed before veneering.

11. WDMA 1.S.1-A Performance Grade: Extra Heavy Duty.

2.4 LOUVERS AND LIGHT FRAMES

A. Metal Louvers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Air Louvers Inc.
 - b. Anemostat; a Mestek company.
 - c. Hiawatha Incorporated.
 - d. L & L Louvers, Inc.
 - e. LL Building Products, Inc.; a division of GAF Materials Corporation.
 - f. Louvers & Dampers, Inc.; a Mestek company.
 - g. McGill Architectural Products.
2. Blade Type: Vision-proof, inverted Y.
3. Metal and Finish: Hot-dip galvanized steel, 0.040 inch (1.0 mm) thick, with baked-enamel- or powder-coated finish.

B. Louvers for Fire-Rated Doors: Metal louvers with fusible link and closing device, listed and labeled for use in doors with fire-protection rating of 1-1/2 hours and less.

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 - c. Hiawatha Incorporated.
 - d. L & L Louvers, Inc.
 - e. LL Building Products, Inc.; a division of GAF Materials Corporation.
 - f. Louvers & Dampers, Inc.; a Mestek company.
 - g. McGill Architectural Products.
2. Metal and Finish: Hot-dip galvanized steel, 0.040 inch (1.0 mm) thick, with baked-enamel- or powder-coated finish.

C. Wood Beads for Light Openings in Wood Doors: Provide manufacturer's standard wood beads as follows unless otherwise indicated.

1. Wood Species: Same species as door faces.
2. Profile: Flush rectangular beads.
3. At wood-core doors with 20-minute fire-protection ratings, provide wood beads and metal glazing clips approved for such use.

- D. Metal Frames for Light Openings in Fire-Rated Doors: Manufacturer's standard frame formed of 0.048-inch- (1.2-mm-) thick, cold-rolled steel sheet with baked-enamel- or powder-coated finish; and approved for use in doors of fire-protection rating indicated.

2.5 FABRICATION

- A. Factory fit doors to suit frame-opening sizes indicated. Comply with clearance requirements of referenced quality standard for fitting unless otherwise indicated.
 - 1. Comply with requirements in NFPA 80 for fire-rated doors.
- B. Factory machine doors for hardware that is not surface applied. Locate hardware to comply with DHI-WDHS-3. Comply with final hardware schedules, door frame Shop Drawings, DHI A115-W series standards, and hardware templates.
 - 1. Coordinate with hardware mortises in metal frames to verify dimensions and alignment before factory machining.
 - 2. Metal Astragals: Factory machine astragals and formed-steel edges for hardware for pairs of fire-rated doors.
- C. Openings: Cut and trim openings through doors in factory.
 - 1. Light Openings: Trim openings with moldings of material and profile indicated.
 - 2. Glazing: Factory install glazing in doors indicated to be factory finished. Comply with applicable requirements in Division 08 Section "Glazing."
 - 3. Louvers: Factory install louvers in prepared openings.

2.6 FACTORY FINISHING

- A. General: Comply with referenced quality standard for factory finishing. Complete fabrication, including fitting doors for openings and machining for hardware that is not surface applied, before finishing.
 - 1. Finish faces, all four edges, edges of cutouts, and mortises. Stains and fillers may be omitted on bottom edges, edges of cutouts, and mortises.
- B. Finish doors at factory.
- C. Finish doors at factory that are indicated to receive transparent finish. Field finish doors indicated to receive opaque finish.
- D. Finish doors at factory where indicated in schedules or on Drawings as factory finished.
- E. Transparent Finish:
 - 1. Grade: Premium.
 - 2. Finish: WDMA TR-6 catalyzed polyurethane.
 - 3. Staining: As selected by Architect from manufacturer's full range.

4. Effect: Open-grain finish.
5. Sheen: Satin.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine doors and installed door frames before hanging doors.
 1. Verify that frames comply with indicated requirements for type, size, location, and swing characteristics and have been installed with level heads and plumb jambs.
 2. Reject doors with defects.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Hardware: For installation, see Division 08 Section "Door Hardware".
- B. Installation Instructions: Install doors to comply with manufacturer's written instructions and the referenced quality standard, and as indicated.
 1. Install fire-rated doors in corresponding fire-rated frames according to NFPA 80.
- C. Job-Fitted Doors: Align and fit doors in frames with uniform clearances and bevels as indicated below; do not trim stiles and rails in excess of limits set by manufacturer or permitted for fire-rated doors. Machine doors for hardware. Seal edges of doors, edges of cutouts, and mortises after fitting and machining.
 1. Clearances: Provide 1/8 inch (3.2 mm) at heads, jambs, and between pairs of doors. Provide 1/8 inch (3.2 mm) from bottom of door to top of decorative floor finish or covering unless otherwise indicated. Where threshold is shown or scheduled, provide 1/4 inch (6.4 mm) from bottom of door to top of threshold unless otherwise indicated.
 - a. Comply with NFPA 80 for fire-rated doors.
 2. Bevel non-fire-rated doors 1/8 inch in 2 inches (3-1/2 degrees) at lock and hinge edges.
 3. Bevel fire-rated doors 1/8 inch in 2 inches (3-1/2 degrees) at lock edge; trim stiles and rails only to extent permitted by labeling agency.
- D. Factory-Fitted Doors: Align in frames for uniform clearance at each edge.
- E. Factory-Finished Doors: Restore finish before installation if fitting or machining is required at Project site.

3.3 ADJUSTING

- A. Operation: Rehang or replace doors that do not swing or operate freely.
- B. Finished Doors: Replace doors that are damaged or that do not comply with requirements. Doors may be repaired or refinished if work complies with requirements and shows no evidence of repair or refinishing.

END OF SECTION 081416